

*A. 2*  
provided by the base 100 to retain the suspensions in place using the vacuum provided by the vacuum source.

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Please amend the paragraph beginning on page 40, line 5 to read as follows:

*A. 3*  
The shipping advantages provided by the present invention can be seen by first examining Figure 9, 10, and 18A and then Figures 9, 11, and 18B which show stacked trays in "upright" and "inverted" orientations. Particularly referring to Figure 18A, three stacked trays 102A, 102B and 102C capture and restrain from motion suspensions A. Focusing on the lower two trays, labeled 102B and 102C, it will be observed that each supports a suspension A from the bottom while the tray immediately above restrains the suspensions from moving vertically. Thus, in this orientation, the suspension rests on the load beam seat 165, particularly the load beam engagement portion 208, and is engaged upon its upper surface by the load beam seat 204. Additionally, as best seen in Figure 9, the stake 163 captures the suspension A by its reception by the hole J on the bottom and the relief or second portion 172 receives and restrains the collar K of the suspension A on the top side. It will be understood therefore that the load beam seats on the "top" and "bottom" sides of the tray 102 cooperate to trap the load beam therebetween when multiple trays are stacked for shipment and the base plate seats on the "top" and "bottom" sides of the tray 102 trap the base plates therebetween.

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Please amend the paragraph beginning on page 45, line 18 to read as follows:

*A. 4*  
The sub-tray 408 further includes a plurality of vacuum or load beam seats 442 arranged in rows. As seen in Figure 22, the sub-tray 408 includes three such rows or vacuum bridges 444A-444C of vacuum or load beam seats 442, which will be described further below. As best seen in Figure 24 the sub-tray plate 441 includes a plurality of through holes 446 that extend from the bottom surface 448 of the plate 441 through the plate and through the load beam seats 442 and a plurality of bolt tap holes 449. The through holes 446 serve as vacuum ports for the transmission of the vacuum provided through the vacuum port 424 of vacuum